

Rough

Work Order ID 161407

161407

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Monday, May 15, 2017 12:59:13 PM

Item ID: 644.4123 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: EC145 Fwd Crosstube Bushing
Start Date: 6/2/2017 Start Qty: 12.00 *12* Cust Item ID:
Required Date: 6/2/2017 Req'd Qty: 12.00 *12* Customer:
Reference: SCHEDULED/C

Approvals: Process Plan:  Date: MAY 15 2017 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
644.4100	REV F2

110

0.00

110

Lathe Conv

Conventional Lathe

Memo

1-TURN AS PER DWG
DWG REV: F

7.06

2- deburr and break all sharp edges

120

QC2- Inspect parts off machine FAI/FAIB

0.01

120

QC

Quality Control

Memo

1.00

12

φ

DAS

45

9-89

2017-5-23

12

φ

DAS

45

9-89

2017-5-23

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 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.24				12	Ø		DAS 49 9-89 17/05/23
140 *140* Outsource4 Outsource process - Anodize	Outsource process-Anodize per QSI017 4.1.10.1 Memo Issue P/O to ATG : 360435 1- Black Anodize as per Dwg - MPP-172 SECTION 2.1 - HARD ANODIZE 1AW MIL-A-8625 Type3 Class 2 Certification of Conformity is required - COLOR BLACK	0.00 720.00				12		MAY 25 2017	DAS 13 9-89
150 *150* Packaging Packaging	Receive & Inspect for Damage & Mat'l Certs Memo	0.00 0.24							12 x SP176-9

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
155 *155* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.24				<u>12</u>			DAS 38 9-89 JUN 12 2017
180 *180* Packaging Packaging	Identify as per dwg & Stock Location: <u>QC131</u> Memo ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***	0.00 0.12				<u>12</u>			DAS 6 9-89 JUN 14 2017
190 *190* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 1.20							17/6/13 JF DAS 21 9-89 JUN 12 2017

388 + 58'43

Picklist Print

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Work Order ID: 161407

161407

Parent Item: 644.4123

644 4123

Parent Item Name: EC145 Fwd Crosstube Bushing

Start Date: 6/2/2017

Required Date: 6/2/2017

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A NEW ISSUE 16-12-07 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.625		Purchased		No		110	f	21.9830	0.3	3.789474			
M6061T6R0.625									**				
6061-T6 Round Bar .625"													

Location

Loc Qty

Loc Code

MAT005

21.983

m137263

1.983

m137362

20

m137400

QF 17/05/23

6061 T6 R0.750

5.1 ft

DAS
45
9-89

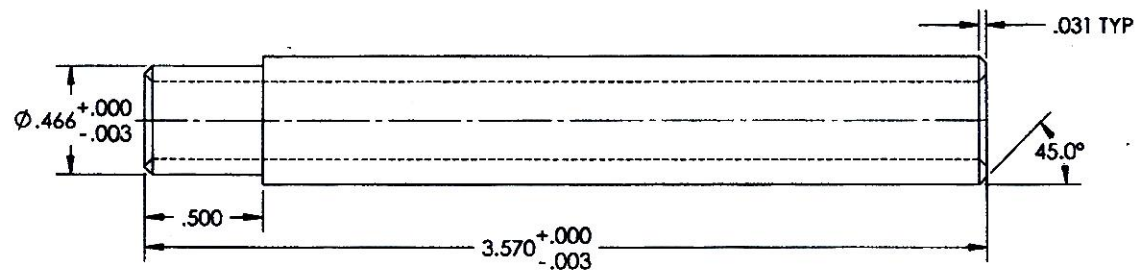
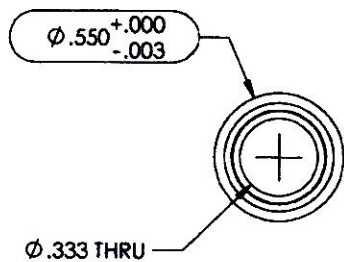
2017-5-23

1 2 3 4 5 6 7 8

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 161467

MAY 16 2017



644.4123

ORIGINAL DATE 08-01-05		APICAL INDUSTRIES	
DRAWN BY J. JOHNSON		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL L. JOHNSON		PIVOT STEP ASSY	
CONTRACT NO.		REV.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1 PLACE DECIMALS ±.01 2 PLACE DECIMALS ±.005 ANGLES ±.5°		SEE CAGE CODE B 07M25	DWG. NO. 644.4100
SCALE: NONE		SHEET 15 OF 16	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36435**

Purchase Order Date 5/25/2017

PO Print Date 5/31/2017

Page Number 5 of 7

Order From :

VC-ATG001

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613-446-4544

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Line Total: \$64.35

12 161407

644.4123 BUSHING REV. 6/14/2017
F2

Yes
6/14/2017

AS PER MPP-172 SECTION 2.1,
HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2

12.00

\$4.95 \$59.40

SP17-68

DAS
38
9-89

Line Total: \$59.40

13 161408

644.4124 WASHER REV. 6/14/2017
F2

Yes
6/14/2017

AS PER MPP-172 SECTION 2.1,
HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2

12.00

\$4.50 \$54.00

Line Total: \$54.00

PO Instructions: PRIMER IS SUPPLIED BY DART

Note:

5/31/2017



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 913380

Date: 08-Jun-17

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 615 632-5577		Fax: 615 632-5577	
Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 644.4110 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 21113		Rev: F2 PO: PO36435 Line: 1
12 ea	Part: 644.4120 Spacer Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 21122		Rev: F2 PO: PO36435 Line: 10
13 ea	Part: 644.4122 Bushing Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 21123		Rev: F2 PO: PO36435 Line: 11
12 ea	Part: 644.4123 Bushing Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 21124		Rev: F2 PO: PO36435 Line: 12
12 ea	Part: 644.4124 Washer Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 21125		Rev: F2 PO: PO36435 Line: 13
12 ea	Part: 647.7913 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 21126		Rev: N/C PO: PO36435 Line: 14
6	Part: 647.1914		Rev: N/C
Made in Canada.			

Made in Canada.



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 913380

Date: 08-Jun-17

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
ea	Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 21119 PO: PO36435 Line: 7		
12 ea	Part: 644.4117 Rev: F2 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 21120 PO: PO36435 Line: 8		
24 ea	Part: 644.4119 Rev: F2 Spacer Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 21121 PO: PO36435 Line: 9		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>06/06/2017</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>SP17-6-8</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			